

Attaching Seal Band

Clean liner attachment area with acetone prior to gluing.

2

6

10



1 With liner on patient position band in desired location.



5 Tape off both ends of the band.



9 Smooth the silicone out with a tongue depressor. Make sure to saturate the material.



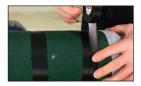
Mark band location on distal and proximal sides of band.



and proximal sides of 3 For



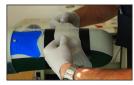
For unconventional band position mark band in multiple locations.



7 Add extra tape to protect a wider area.



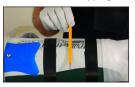
1 Smooth the silicone out.



12 Carefully place the seal band over the glued area.



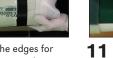
4 Wrap the liner with electrical tape or vinyl tape next to the band without over lapping it.



8 Put a bead of silicone adhesive around the liner about the thickness of a pencil.



13 Center the band with tape to the edges.

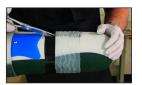


Check the edges for areas that need more silicone adhesive.

Remove the band



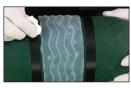
14 Push the air bubbles out from under the band



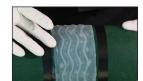
15 Remove the tape from the liner.



16 Create a seal band edge with silicone adhesive.



17 Roll tape next to band edge approximately 1/4 inch space from band.



18 Smooth silicone into fabric and band. Making a sealed edge.



19 Remove tape.



20 Check your work and let the silicone set up for at least 8 hours before putting it on patient.

Wave Suction Band sizes				
Part Number	Size	Circumference	Width	Thickness
CD130BM	Medium	23cm - 30cm	7.62cm	4mm
CD130BL	Large	30cm - 38cm	7.62cm	4mm
CD130BX	Extra Large	38cm - 48cm	7.62cm	4mm
CD130BXX	Extra Extra Large	48cm - 62cm	7.62cm	4mm

Lay-up instructions are helpful hints on how to work with the lock and connector. Actual lay-ups are responsibility of the technician and/or practitioner.